Alfons Haar CNC-EF-P 15

sheetfeed press

This pre-owned press operates at a maximum speed of 200 strokes per minute. It can be upgraded with a new CNC X-Y table to eliminate idle strokes. Currently, the system loses approximately 17 cycles with each sheet change due to timing constraints. As a result, capacity can be increased by approximately 30% while maintaining the same operating speed. The upgrade also includes a new electrical cabinet and HMI. The PLC platform is open-source. The final production output depends on the number of tooling dies installed on the press.

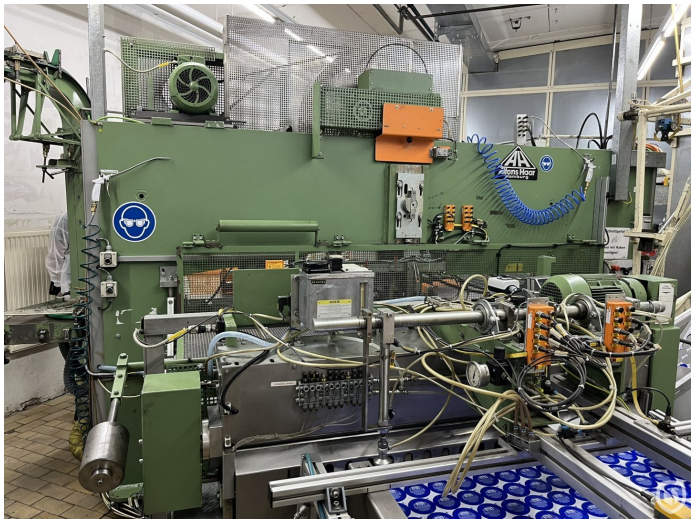
Technical specifications

CazProductNumber CPN	6558
Name	Alfons Haar CNC-EF-P 15
Year of Construction	1995
Speed (up to)	200 strokes per minute
Stroke	120 mm
Tonnage	15 T
Sheet length max.	1000 mm
Sheet width max.	1145 mm

Videos

Find the video on our website at the following URL:
https://www.cazander.com/products/6558-alfons-haar-cnc-ef-p-15-sheetfeed-press

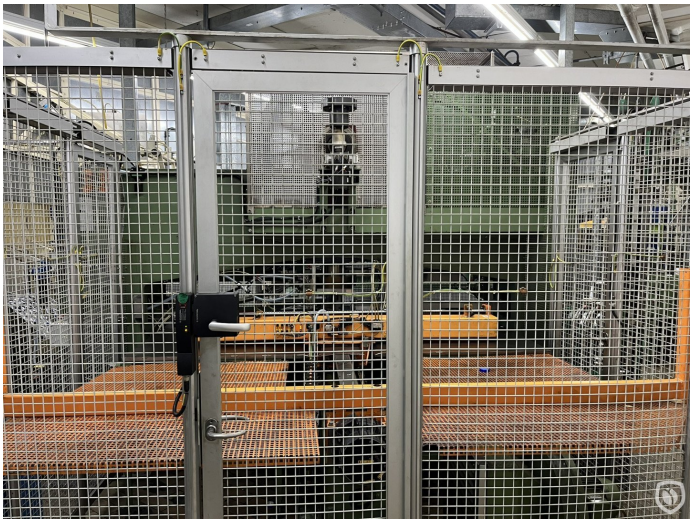
Photos





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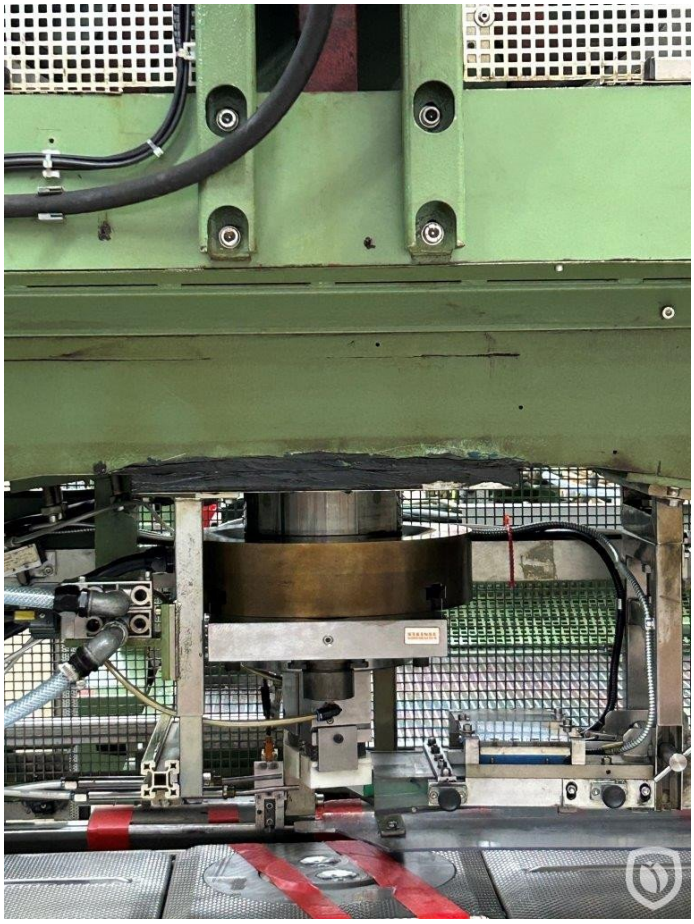


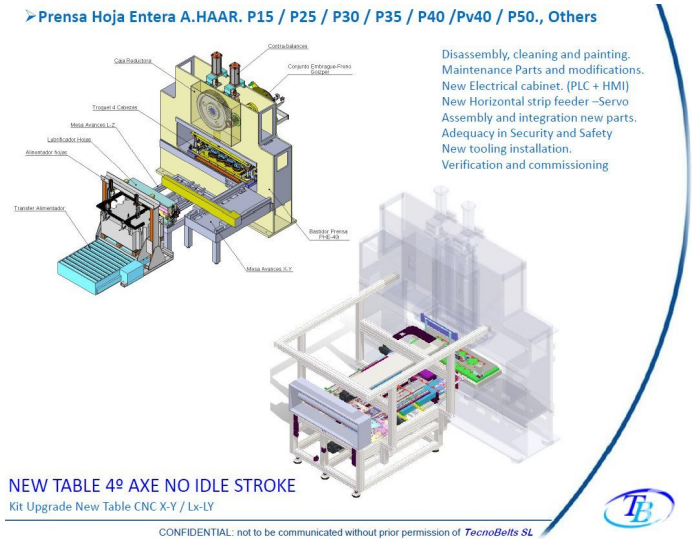


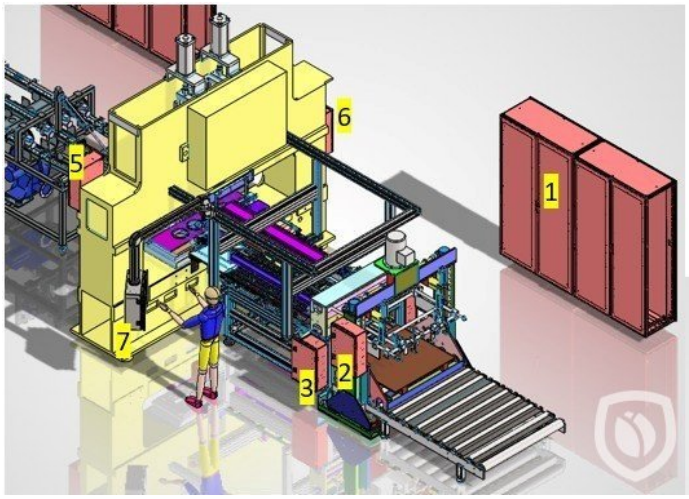



CE
Alfons Haar
MASCHINENBAU
Fangdieckstr. 67
D - 22547 Hamburg
GERMANY
BDF ●●●●
Anl.-Nr. 113046
Alfons Haar
MASCHINENBAU
Type CNC-EFP 15/1-2
Masch.-Nr. 8784-0
Baujahr 1995
Druckleistung 150 kN
Hub 120 mm
Hubzahl 100-200 /min
Stösselverstellung ± 25 / -25 mm
Antrieb 3 kW
Gewicht 6000 kg

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Prensa Hoja Entera A.HAAR. P15 / P25 / P30 / P35 / P40 /Pv40 / P50., Others
Disassembly, cleaning and painting.
Maintenance Parts and modifications.
New Electrical cabinet. (PLC + HMI)
New Horizontal strip feeder –Servo
Assembly and integration new parts.
Adequacy in Security and Safety
New tooling installation.
Verification and commissioning
NEW TABLE 4º AXE NO IDLE STROKE
Kit Upgrade New Table CNC X-Y / Lx-LY
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