

Indosa Twin-Matic 100 M

peel off assembling

This revolutionary INDOSA system makes it possible to attach aluminium membranes directly to the wall of the can. Thus an expensive supporting ring is no longer needed which due to the high production costs considerably affect the costs of conventional peel-off lids. This enormous saving is also benefited by the fact that the INDOSA «DIRECTSEAL» aluminium membranes are made directly from material on rolls and thus relieve the load on the warehouse. Another considerable advantage of this new INDOSA «DIRECTSEAL» system is that aluminium membrane now sealed in, can be completely removed from the tin can and no annoying can rim remains which limits the handiness. Process: The tin cans run on a conveyor belt into the INDOSA TWIN-matic 100 TinMem. As soon as two cans are in the transport wheel, it turns both cans clockwise to a work station further on. 1st work station: Station to turn down the edges of the can to the outside. The result is a perfectly flat surface on the inside and a roll for snap lids on the outside. 2nd work station: Station for directly placing the blanked «DIRECTSEAL» peel-off membranes on the tin cans that have come from the blanking machine on a air cushion channel. 3rd workstation: Station for centering and heat sealing the membranes placed on the tin cans. 4th work station: Station for inserting reclosing lids coming from the INDOSA SF 184 slope conveyor on the tin cans. The temperature, the sealing time and the sealing pressure can simply be set to the corresponding material.

Technical specifications

CazProductNumber CPN	6554
Name	Indosa Twin-Matic 100 M
Tooling	73 mm
Can height max.	340 mm
Can / Ends diameter maximum	100 mm
Can shape	round
Speed (up to)	100 cans per minute

Videos

There are no videos available for this product.

Photos







