Stolle SABER

trimmer

Pre-owned almost new trimmer for 2-piece can aluminum or steel bodies with 3 trimming heads and carbide knives. Toolsets for 202 and 211 dia STD and SLIM CAN. The machine is currently set-up for can size of: 50cl 65/52 mm 211/202/202 STD CAN (Body/Dome/Neck).

Technical specifications

CazProductNumber CPN	6279
Name	Stolle SABER
Tooling	52 & 65 mm
Year of Construction	2016
Can height min.	89 mm
Can height max.	187 mm
Can / Ends diameter minimum	54 mm
Can / Ends diameter maximum	68 mm
Can shape	round
Speed (up to)	400 cans per minute

Videos

Find the video on our website at the following URL:
https://www.cazander.com/products/6279-stolle-saber-trimmer

Photos

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SERIAL No. AT102400
DATE OF MANUFACTURE SEPTEMBER, 2016
MODEL No. SABER TRIMMER
STOLLE MACHINERY CO. LLC
6949 S. POTOMAC STREET
CENTENNIAL, CO. 80112 USA



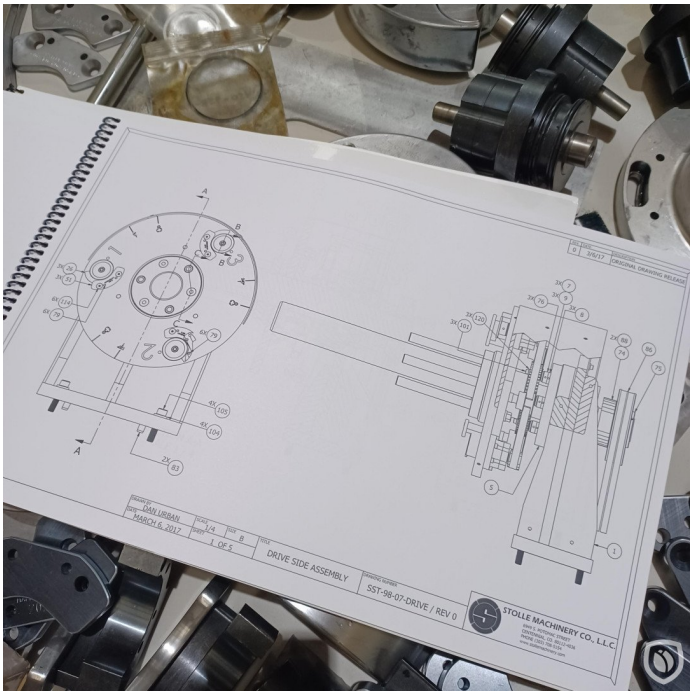


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SAUBER
TRIMMER
SPARE PARTS
1 of 2


SAUBER
TRIMMER
SPARE PARTS
2 of 2


Stolle Saber Trimmer
STOLLE PART NUMBER
STOLLE CUSTOMER ORDER #
CUSTOMER PURCHASE ORDER #
AT102400
C1690023
PL/350568442/16-0548


DRIVE SIDE ASSEMBLY
SST-98-07-DRIVE / REV 0
STOLLE MACHINERY CO., LLC

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Stolle Trimmer
PRODUCT INFORMATION
The Stolle Trimmer represents the next generation of trimmers for 2-piece can aluminum or steel bodies. Featuring a unique new mechanical design, this machine provides maximum flexibility to canmakers that produce multiple can sizes. Rather than moving the cans into the knives like other trimmers, the Stolle Trimmer features stationary can pads and moving trimming heads that move the knives to the cans. The bottom of the cans remain in the same alignment to the domer in bodymaker, which allows for simpler and more reliable crossover trackwork. This technology also makes it much simpler to change can heights – a slide base allows the 3 trimming heads to be easily repositioned for different can heights with no change parts needed. The machine is designed to trim DWI cans and bottle preforms up to 10" high.
A unique vacuum starwheel positively transfers infeeding cans to the vacuum can pads which rotate the cans as they are contacted by the trim cartridges. The simpler, more robust cutting mechanism in each trimming head features fixed inner and outer knife centers. The 3 trimming heads are easily removable for maintenance and access to the knives for sharpening and/or replacement. The machine is driven by a heavy duty gear-reduced drive mechanism that does not require a brake. The all stainless steel enclosure and guarding is designed for easy access to all the machine internals, while providing effective coolant containment with a drip tray.
Above Left: Three piece vacuum infeed starwheel allows diameter size change without removing the shaft or side plate - keyed design retains starwheel timing
Above Right: Can infeed and discharge guides are quickly adjustable for different can heights
Far Left: The Stolle Trimmer moves the trim heads to the can bodies which stay in alignment with the domer
Left Above: Can base pad removes with single bolt to access adjustment shims
Left Below: Slide base with stop blocks easily sets position of trim heads for can heights up to 10"
TECHNOLOGY LEADERSHIP IN CAN & END MAKING
STOLLE MACHINERY
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SUSTAINABLE TECHNOLOGY
Stolle Trimmer
Specifications
Can Diameter 202 (54mm) – 211 (68mm) with change parts (not included)
Can Height 306 (89mm) to 706 (187mm)
Trimming Heads 3
Knives Carbide
Dimensions 60"L x 42"W x 52"H (152 x 107 x 132 cm)
Weight (approximate) 3675 lbs (1667 kg) – 3800 lbs including crate
Electrical Power Requirements 380-480 volts – 3 phase – 50/60 Hz (per Customer's requirement), 15 amp service
Air Supply Requirements 15 SCFM @ 70-90 PSI
Vacuum - Chucks 25 SCFM @ 20 in. Hg.
Vacuum - Scrap Discharge 175 SCFM @ 1.5 in. Hg.
Infeed and Discharge Rails 8" – easily adjustable for different can heights
Controls Machine-mounted control console, Allen-Bradley components, 24 VDC
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